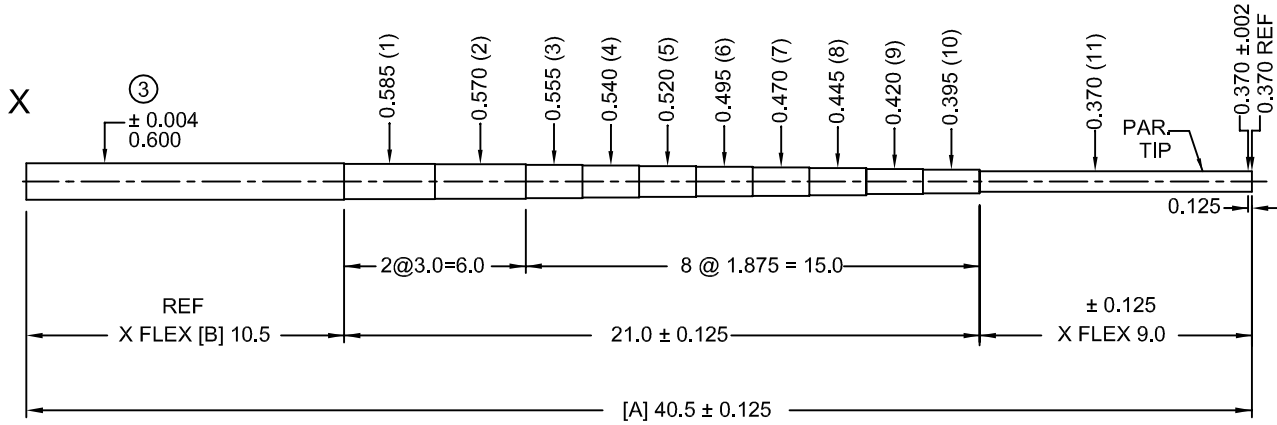
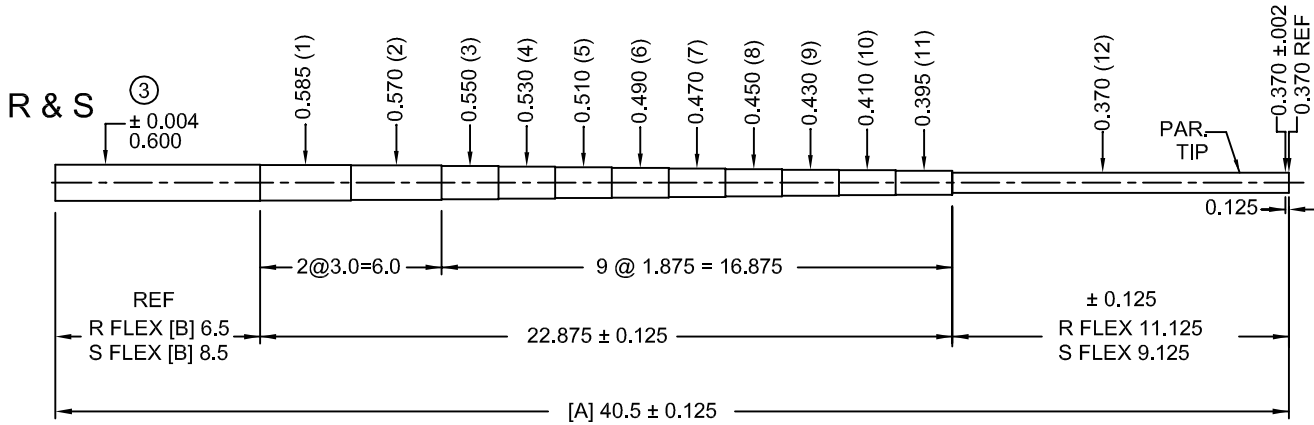


TRUE TEMPER PART NO:	A O.A.	FLEX	B BUTT REF	C TIP	WEIGHT	
					OUNCES	GRAMS
UDG105iR-405	40.5	R300	6.5	11.125	3.74	106.0
UDG105iS-405	40.5	S300	8.5	9.125	3.79	107.5
UDG105iX-405	40.5	X100	10.5	9.0	3.84	109.0

**DG105
PAR IRONS
BASE SHAFT**



- 4 USE 150 GRIT BELT & LIGHT PRESSURE WHEN ABRADING TIP FOR ASSEMBLY.
- ③ AVERAGE MEASURED DIAMETER
- 2 FINISH: BRIGHT CHROME
- 1 PART MADE TO TRUE TEMPER PROCEDURE & TEST STANDARDS

TRUE TEMPER 8275 TOURNAMENT DRIVE
SUITE 200
MEMPHIS, TN 38125 (901) 746-2000

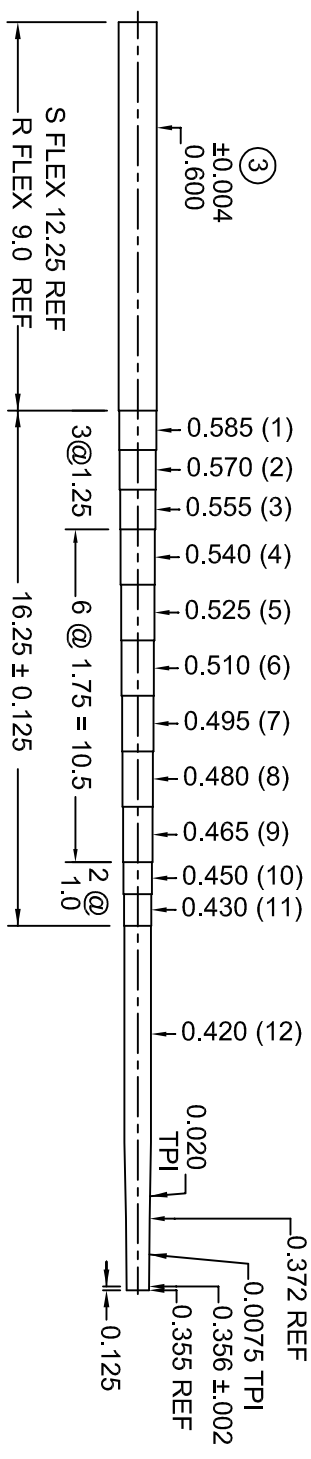
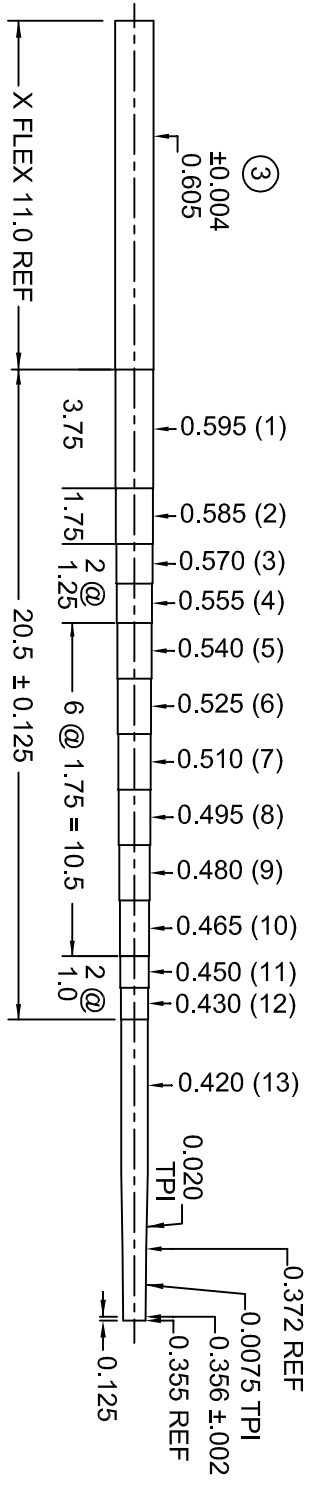
DRAWN BY: A. RANDOLPH	DESCRIPTION: DG105 R300 S300 & X100 PARALLEL TIP IRONS	
DESIGNER: D. FLORY	PRODUCT FAMILY: UDG105iR, S, X-40	
CORP. ENGINEERING: D. FLORY	WORK ORDER NUMBER: Wi22	DRAWING NUMBER: M-206-17
MFG. ENGINEERING:	TOLERANCES (EXCEPT AS NOTED)	
PLANT MANAGEMENT:	REVISION	
QUALITY ASSURANCE:	DECIMAL	
DATE: 8-31-17	.X +/- 0.125	
SCALE:	.XX +/- 0.063	
NONE	.XXX +/- 0.002	
ECR NUMBER:	STEP LOCATION (FROM TIP)	
SIZE/SHEET: A / 1	+/- 0.063 (NON ACCUMULATIVE)	

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A	INITIAL PRODUCTION RELEASE	AR	PENDING
REV	CHANGE	BY	DATE

DG105 BASE SHAFT CUSTOMER DWG

TRUE TEMPER PART CODE FAMILY	FLEX	FIN. LENGTHS	TIP LENGTHS	OUNCES	FINISHED WEIGHT GRAMS
DG105IX-41 THRU 365	X	41.0-36.5	9.5 - 5.0	3.704	105.0
DG105IS-41 THRU 365	S	41.0-36.5	12.5 - 8.0	3.633	103.0
DG105IR-41 THRU 365	R	41.0-36.5	15.75 - 11.25	3.563	101.0



PRELIMINARY

CORPORATE ENGINEER	DATE
CUSTOMER	DATE

- 4 USE 150 GRIT BELT & LIGHT PRESSURE WHEN ABRADING TIP FOR ASSEMBLY
- ③ AVERAGE MEASURED DIAMETER
- 2 FINISH: BRIGHT CHROME
- 1 PART MADE TO TRUE TEMPER PROCEDURE & TEST STANDARDS

B UPDATE NOTES		AR	6-2-17
A	INITIAL PRODUCTION RELEASE	AR	PENDING
REV	CHANGE	BY	DATE

DESCRIPTION: DG105 R/S/X	DRAWING BY: A. RANDOLPH
TAPERED TIP BASE SHAFT	DESIGNER: D. FLORY
SIZE SHEET: A/1	DATE: 3/17/17
SCALE: NONE	WORK ORDER: V65
TOLERANCES (EXCEPT AS NOTED): X +/- 0.125 XX +/- 0.063 XXX +/- 0.002	DRAWING #: M-45-17
STEP LOCATION (FROM TIP): +/- 0.063 (NON ACCUMULATIVE)	REVISION: B

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