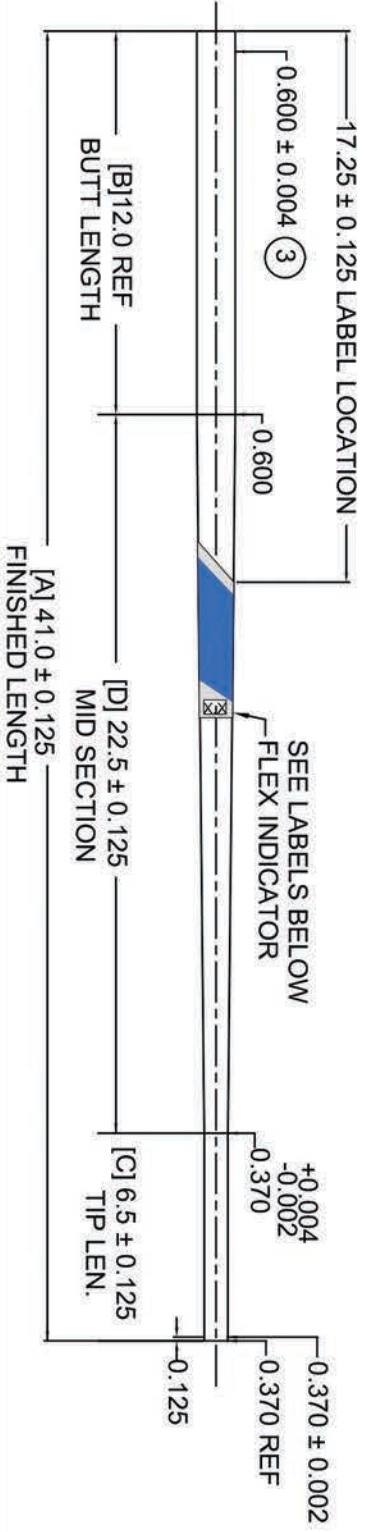


FINISHED CHROMED PART INFORMATION

PART CODE	[A] DIM FIN. LEN.	[B] DIM FLEX	[C] DIM BUTT LEN.	[D] DIM TIP LEN.	FINISHED WEIGHT OUNCE	GRAM
UPX55-41	41.0	5.5	12.0	6.5	4.057	115.0
UPX60-41	41.0	6.0	12.0	6.5	4.233	120.0
UPX65-41	41.0	6.5	12.0	6.5	4.409	125.0

**PROJECT X
MASTER SHAFTS
5.5, 6.0 & 6.5**



LABEL FOR ZRD UPX55-41



LABEL FOR ZRD UPX60-41



LABEL FOR ZRD UPX65-41

**FINISHED SHAFT
DIM SHOWN ARE FOR A PLATED SHAFT**

REV	A	INITIAL PRODUCTION RELEASE	CHANGE	AR	PENDING
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4 USE 150 GRIT BELT & LIGHT PRESSURE WHEN ABRADING TIP FOR ASSEMBLY

3 AVERAGE MEASURED DIAMETER

2 FINISH: BRIGHT CHROME

1 PART MADE TO TRUE TEMPER PROCEDURE AND TEST STANDARDS

DESCRIPTION: PROJECT X MASTER SHAFTS 5.5, 6.0, 6.5 FLEX

SIZE/SHEET: SCALE: TOLERANCES (EXCEPT AS NOTED) DECIMAL

A / 1 NONE .X +/- 0.125 .XX +/- 0.063 .XXX +/- 0.002

STEP LOCATION (FROM TIP) +/- 0.063 (NON ACCUMULATIVE)

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PLANT MANAGEMENT: S. COKEING
QUALITY ASSURANCE: S. COKEING

DESIGNER: S. COKEING
CORP. ENGINEERING: S. COKEING

ORIG. DATE: 9/15/17
WORK ORDER No: M-213-17

DRAWING#: M-213-17

REVISION: A

PRODUCT FAMILY: RIFLE
UPX(flex)-41

8275 TOURNAMENT DRIVE
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