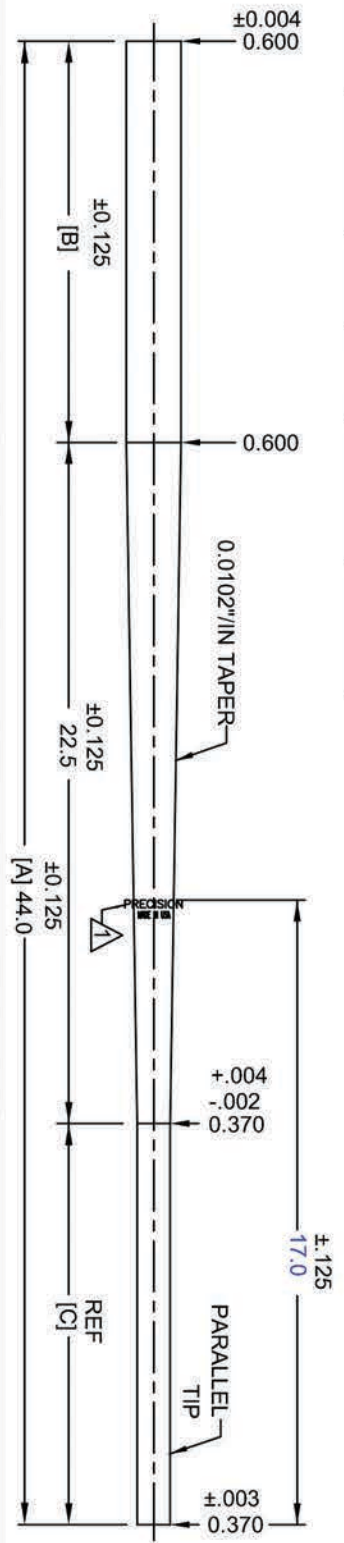


RIFLE PART NO:	DESCRIPTION	A	B	C	WEIGHT	
		O.A.	BUTT	TIP	OUNCES	GRAMS
8741-440		44.0	11.0	10.5	4.540	128.7
RIFLE 4.5 8745-440		44.0	11.0	10.5	4.540	128.7
RIFLE 5.0 8750-440		44.0	11.5	10.0	4.621	131.0
RIFLE 8751-440		44.0	11.5	10.0	4.621	131.0
RIFLE 6.0 8760-440		44.0	11.5	10.0	4.981	141.2
RIFLE 8761-440		44.0	11.5	10.0	4.981	141.2
RIFLE 7.0 8770-440		44.0	11.5	10.0	5.210	147.7
RIFLE 8771-440		44.0	11.5	10.0	4.702	133.3
RIFLE 8774-440		44.0	11.5	10.0	5.210	147.7
RIFLE 5.5 8778-440		44.0	11.5	10.0	4.702	133.3
RIFLE 8781-440		44.0	11.5	10.0	5.280	149.7
RIFLE 7.5 8788-440		44.0	11.5	10.0	5.280	149.7
RIFLE 8791-440		44.0	11.5	10.0	5.101	144.6
RIFLE 6.5 8798-440		44.0	11.5	10.0	5.101	144.6



NOTES

- 1. 5 USE 150 GRIT BELT & LIGHT PRESSURE WHEN ABRADING TIP FOR ASSEMBLY.
- 4 FINISH: BRIGHT CHROME
- 3 MATERIAL: 4140
- 2 PART MADE TO TRUE TEMPER PROCEDURE AND TEST STANDARDS
- 1 SILKSCREEN PART CODE: **W-2363**

REV	CHANGE	BY	DATE
E	CORRECT SILKSCREEN LOCATION FROM 17.25	AR	1/12/10
D	CORRECT MID SECTION LENGTH FROM 22.0	AR	9/11/09
C	NEW DRAWING FORMAT	AR	1/30/09
B	CHG TOL [B] & [C], ADD SWAGE OPERATOR COLUMN	AR	11/15/07
A	INITIAL PRODUCTION RELEASE	AR	7/5/07

**8275 TOURNAMENT DRIVE
SUITE 200
MEMPHIS, TN 38125 (901) 746-2000**

DRAWN BY: **A. RANDOLPH**
DESIGNER: **G. CAVILL**
CORP. ENGINEERING:
NAME: **G. CAVILL**
TYPE OF ENGINEERING:
PLANT MANAGEMENT:
QUALITY ASSURANCE:
DATE: **1/30/09**
SCALE: NONE
EGR NUMBER:
STEP LOCATION (FROM TIP): **A / 1**

DESCRIPTION: **RIFLE STRAIGHT TAPER PARALLEL TIP IRON**

PRODUCT FAMILY: **87XX-440**

PLANT MANAGEMENT: **87XX-440**

QUALITY ASSURANCE: **G173**

DATE: **1/30/09**

SCALE: NONE

EGR NUMBER: **M-81-06**

STEP LOCATION (FROM TIP): **±0.063 (NON ACCUMULATIVE)**

TOLERANCES (EXCEPT AS NOTED): **DECIMAL X ±0.125 XX ±0.063 XXX ±0.002**

WORK ORDER NUMBER: **M-81-06**

DRAWING NUMBER: **REVISION**

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